



**Product Data Sheet &
General Processing Conditions**

**RTP 202 G HS L
Nylon 4/6 (PA)
Glass Fiber
Heat Stabilized
Lubricated
Dry As Molded**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	15 %	15 %	
Specific Gravity	1.28	1.28	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0075 in/in	0.75 %	D 955
MECHANICAL			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	0.9 ft-lbs/in	48 J/m	D 256
unnotched 1/8 in (3.2 mm) section	10.0 ft-lbs/in	534 J/m	D 4812
Tensile Strength	19000 psi	131 MPa	D 638
Tensile Elongation	2.8 %	2.8 %	D 638
Tensile Modulus	0.90 x 10 ⁶ psi	6206 MPa	D 638
Flexural Strength	31000 psi	214 MPa	D 790
Flexural Modulus	0.90 x 10 ⁶ psi	6206 MPa	D 790
THERMAL			
Deflection Temperature @ 264 psi (1820 kPa)	545 °F	285 °C	D 648

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	560 - 620 °F	293 - 327 °C
Mold Temperature	175 - 300 °F	79 - 149 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.05 %	0.05 %
Dew Point	-40 °F	-40 °C

PROCESSING NOTES

Desiccant Type Dryer Required.